Work Orde Friday, Decembe											Page 1
Revision ID:	D3833-3 Mesh (Lid End)			Accept					Setup Star		
•	12/3/2010	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item I Customer:	D:	· .				1818   IST   IST   ISS
Approvals:	Process Plan	:	Date: <u>/0-/2-3</u> Date:	Tooling: SPC (Y/N):		ate:			Run Stai Stoj		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr		sion Nbr									
100 Waterjet FLOW CNC Waterje		FLOW WATER JET  Memo		0.00 v:□Prog Rev:_	<b>A</b> 22-			RB ic	<u> </u>	•	
QC Quality Control		QC2- Inspect parts off  Memo	machine FAI/FAIB	0.00				PS(O	-18-6		- <u> </u>
120 		QC8- Inspect parts - se  Memo	cond check	در کی (ک	112/06			_(4L	رُ		

Quality Control

W/O:			W	ORK ORDER CHANG	GES				· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						,			
Part No	•	PAR #:	Fault Cat	tegory:	NCR: Ye	s No DO	QA:	Date: _	
	R	esolution:	Disposit	ion:	QA: N/C	Closed:		Date: _	
NCR:		\	WORK ORI	DER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC			ction B	Verification		Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da		tion C	Chief Eng	QC Inspector
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					-				
1									

#### Work Order ID 64375

Friday, December 03, 2010 9:16:31 AM



Page 2

Item ID:

D3833-3

Setup Start



**Revision ID:** 

Item Name: Mesh (Lid End)

**Start Date:** 12/3/2010 **Required Date: 12/10/2010** 

Start Qty: 6.00 Req'd Qty: 6.00

**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date:

Tooling:

0.00

0.00

Accept

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Stop



Sequence ID/ **Work Center ID** 

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: WA

**Tool ID** 

Tool # Plan Code

Accept Qty

Reject **Qty** 

Reject Insp. Number Stamp

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

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W/O:			WO	RK ORDER CHANGE	ES				<u>.</u>		
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date: _			
		esolution:	n: QA: N/C Closed: Date:								
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	₹)					
		Description of NC Section A		on B	Verifi	cation	Approval	Approval			
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	& Sec	tion C	Chief Eng	QC Inspector		
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l		1	1 1			1		1	1		

# **Picklist Print**

Friday, December 03, 2010 9:16:35 AM

Work Order ID: 64375

Parent Item:

D3833-3

Parent Item Name: Mesh (Lid End)



Start Date: 12/3/2010

Required Date: 12/10/2010

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	947.3333	0.5189	3.277263			
											B10-12	-6	

Expanded Metal Flat SS

<b>Location</b>	Loc Qty	Loc Code	
MAT	947.333333		
114809	80.622943		
114853	11.80059		
115012	393.8315		
115067	13.0125		
115171	6.0394		<del></del>
115401	72.0095		
115665	5.6216		
115989	71.1867		
116175	293,2086		116175

Page 1

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W/O:			WO	RK ORDER CHANG	ES		, , , , , , , , , , , , , , , , , , , ,		ė ė
DATE	STEP	PRO	OCEDURE CHAN	GE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A:	Date:	
				:			<del></del>	Date: _	
NCR:		•	WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC		ion B Sign		cation	Approval Chief Eng	Approval	
DAIL	SILF	Section A	Chief Eng	Initial Action Description Chief Eng Chief Eng		Sec		tion C	QC Inspector
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DART AEROSPACE LTD	Work Order:	64375
Description: Mesh, Lid End	Part Number:	D3833-3
Inspection Dwg: D3833 Rev: A		Page 1 of 1

#### FIRST ARTICLE INSPECTION CHECKLIST

First Article **Prototype** X **Drawing** Actual Method of Accept Reject Comments **Tolerance** Inspection Dimension **Dimension** TBOI 4.67 4..67 +/-0.030 æ 16.00 +/-0.030 8 الهريي Audited by: Prototype Approval: N/A. Measured by: Date: 10(1)/06 0-6-01 Date: Date: N/A ==

			. \		
Rev	Date	Change		Revised by	Approved
Α	09.11.04	New Issue		KJ 95	77
				70	

W/O:			WO	RK ORDER CHANG	GES					,		
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #:	Fault Category: NC			NCR: Yes No DQA: Date:						
	Re	esolution:	Disposition	:	QA:	N/C Clo	sed:		Date: _			
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR)	)					
DATE	STEP	Description of NC	Corrective Action Initial Action Descr		ction B	Sign &		cation	Approval	Approval		
		Section A	Chief Eng	Chief Eng		Date		ion C	Chief Eng	QC Inspector		
							ļ					

D3833-3 MESH, LID END D3833-5 MESH, LID END

SHOPENTY RETURNSTO ENGINEERING UNCONTROLLED YOUY SUBJECT TO AMENDMENT WITHOUT NOTICE WITHOUT NOTICE
WORK ORDER
NO. 1437/
Bf/0-/2-3

NEW ISSUE 08.09.23 MB REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE MESH, BASKET END

COPYRIGHT © 2008 BY DART AEROSPACE LTD

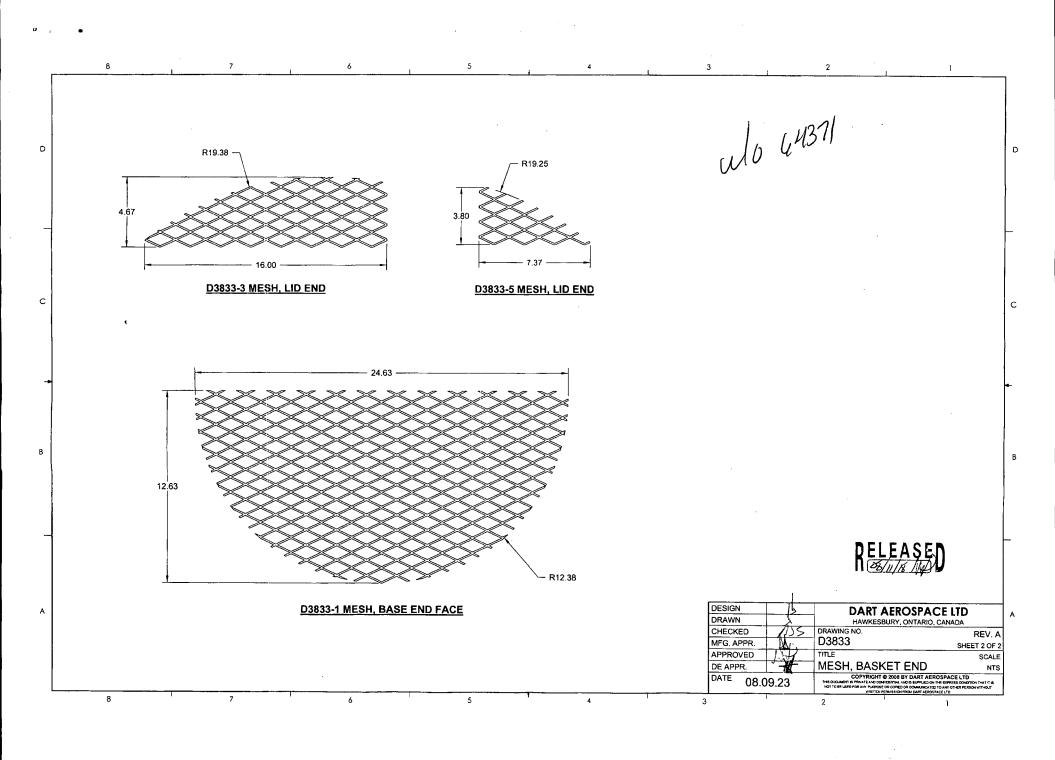
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TO THE MEDIT OF ANY PRIVATE OF COPYED ON COMMAND TO THE ANY PRIVATE OF THE PRISE. DE APPR. DATE 08.09.23

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

D3833-1 MESH, BASE END FACE

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W/O:			WC	ORK ORDER CHANG	GES					• a
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCF	t: Yes	No <b>DQ</b>	A:	Date:	
	Re	solution:	Dispositio	n:	QA:	N/C CIG	osed:		Date:	
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR	)			
DATE	0750	Description of NC	Corrective Action Section			*.P. 6 * -	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date		tion C	Chief Eng	QC Inspector
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W/O:			WO	RK ORDER CH	ANGES					1
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	):	PAR #:	Fault Categ	Jory:	NC	R: Yes	No <b>DQ</b>	A:	Date: _	
	Re	solution:	Disposition	):	Q <i>A</i>	: N/C CI	osed:		Date:	
NCR:		1	WORK ORDE	R NON-CONFO	DRMANC	E (NCR	3)			
5475	OTED	Description of NC		Section B		Verifi	cation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Descrip	ption ————————————————————————————————————	Sign & Date	Sect	Section C	Chief Eng	QC Inspector
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